



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Clark CMM Inspection Services
410 N. Dunbridge, Bowling Green, OH 43402

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Dimensional Measurement
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

Initial Accreditation Date:

February 25, 2019

Issue Date:

June 15, 2020

Expiration Date:

October 31, 2022

Accreditation No.:

104392

Certificate No.:

L20-351

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjilabs.com



Certificate of Accreditation: Supplement

Clark CMM Inspection Services

410 N. Dunbridge, Bowling Green, OH 43402

Contact Name: Brian Reinhard Phone: 419-354-1541 ext. 143

Accreditation is granted to the facility to perform the following testing:

FIELD OF TEST	ITEMS, MATERIALS OR PRODUCTS TESTED	SPECIFIC TESTS OR PROPERTIES MEASURED	SPECIFICATION, STANDARD METHOD OR TECHNIQUE USED	RANGE (WHERE APPROPRIATE) AND DETECTION LIMIT
Dimensional Inspection ^F	3-D Dimensional CMM	Form, Size, Location, and Orientation B&S Global Performance Bridge Type CMM Customer Drawing PC DMIS S/W	ANSI Y14.5-M	X = 1 200 mm Y = 3 000 mm Z = 1 000 mm X D.L.= 5.0 µm Y D.L.= 5.6 µm Z D.L.= 4.1 µm Volumetric DL = 15 µm
		Form, Size, Location, and Orientation B&S Steifelmeyer Horizontal Arm CMM Customer Drawing PC DMIS S/W	ANSI Y14.5-M	X = 3 150 mm Y = 1 170 mm Z = 1 830 mm X D.L.= 28 µm Y D.L.= 13 µm Z D.L.= 23 µm Volumetric DL = 93 µm

1. The presence of a superscript F means that the laboratory performs testing of the indicated parameter at its fixed location. Example: Outside Micrometer^F would mean that the laboratory performs this testing at its fixed location.